

PRODUCT DATA SHEET

SO-CHEM D – 404 DEMULSIFIER

GENERAL DESCRIPTION

SO-CHEM D-404 water-in-oil **Demulsifier** is a concentrated surface active agent designed to enhance the separation of water in unrefined crude oil in crude oil treating systems. It is a polyoxethylene glycol with phenolic resin in an aromatic solvent base.

APPLICATION

SO-CHEM D-404 Demulsifier typically provides the following treating characteristics:

1. Extremely fast water drop.
2. Minimum Sludging.
3. Clean Top Oil.
4. Prevents interface pad build-up.
5. Produces clean effluent water.

For maximum effectiveness in all treating systems, the chemical should be added as far upstream from the treating vessel as possible, so that maximum agitation and contact time is provided. Agitation is necessary for thorough mixing of the chemical with the emulsion, thereby aiding flocculation and helping promote coalescence. The amount of demulsifier required will depend on the type of production and treating system. For most systems, the amount of demulsifier required will be from 5 to 200 ppm. More complex systems and some enhanced oil recovery projects may require as high as several thousand ppm.

The conventional method of applying **SO-CHEM D-404 Demulsifier** intermediate blends to a system is injection at a predetermined ratio into the well fluids, at or near the wellhead, using a chemical proportioning pump. The flow through the line provides mixing of demulsifier and emulsion and encourages coalescence of the water droplets. Experience will dictate the precise quantity of chemical to be used. So-Chem chemical personnel can advise on treatment and application volumes.

SOUTHERN CHEMICALS LIMITED

1 - 2 Tarran Industrial Estate La Romain

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TYPICAL PHYSICAL PROPERTIES:

Specific Gravity	- 0.9245
Flash Point	- 62 ° C/ 143.6 ° F
Viscosity@70 ° F	- 16.13 CPS @ 70° F
PH	- 7.57
Solubility	- Oil Soluble
Appearance	- Yellow-Brown Liquid

HANDLING:

SO-CHEM D-404 Demulsifier is an industrial chemical. Observe the warning label on product container. Normal precautions for industrial chemicals apply. For detailed information, consult a Safety Data Sheet, available on request.

AVAILABILITY:

SO-CHEM D-404 Demulsifier is available in 55 gallon drums from Southern Chemicals Limited, # 2 Tarran Industrial Estate, La Romain, San Fernando.

REVIEW:

This Product Data Sheet shall be reviewed as necessary.

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