

## PRODUCT DATA SHEET

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### **SO-CHEM D – 302 DEMULSIFIER**

#### **GENERAL DESCRIPTION**

**SO-CHEM D-302** water-in-oil **Demulsifier** is a concentrated surface active agent designed to enhance the separation of water in crude oil in produced crude oil treating systems. It is a polyoxethylene glycol with phenolic resin in an aromatic solvent base.

#### **APPLICATION**

**SO-CHEM D-302 Demulsifier** typically provides the following treating characteristics:

1. Extremely fast water drop.
2. Minimum Sludging.
3. Clean Top Oil.
4. Prevents interface pad build-up.
5. Produces clean effluent water.

For maximum effectiveness in all treating systems, the chemical should be added as far upstream from the treating vessel as possible, so that maximum agitation and contact time is provided. Agitation is necessary for thorough mixing of the chemical with the emulsion, thereby aiding flocculation and helping promote coalescence. The amount of demulsifier required will depend on the type of emulsion and the treating system. For most systems, the amount of demulsifier required will be from 5 to 200 ppm. More complex systems and some enhanced oil recovery projects may require as high as several thousand ppm.

So-Chem chemical personnel can advise on treatment and application volumes.

The conventional method of applying **SO-CHEM D-302 Demulsifier** blends to a system is injection at a predetermined ratio into the well fluids, at or near the wellhead or at a strategic location on the flowline using a chemical dosing pump. The flow through the line provides mixing of demulsifier and emulsion and encourages coalescence of the water droplets.

**SOUTHERN CHEMICALS LIMITED**

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Experience will dictate the precise quantity of chemical to be used. So-Chem technical personnel can advise on treatment and application volumes.

**TYPICAL PHYSICAL PROPERTIES:**

Specific Gravity	- 0.920
Flash Point	- 64 °C
Viscosity	- 15.2 mPa.s
PH	- 6-7.5
Solubility	- Oil Soluble
Appearance	- Brown Liquid

**HANDLING:**

**SO-CHEM D-302 Demulsifier** is an industrial chemical. Observe the warning label on product container. Normal precautions for industrial chemicals apply. For detailed information, consult a Safety Data Sheet, available on request.

**AVAILABILITY:**

**SO-CHEM D-302 Demulsifier** is available in 55 gallon drums or 275 gal. Tote tanks from Southern Chemicals Limited, #2 Tarran Industrial Estate, La Romain, San Fernando.

**REVIEW:**

This Product Data Sheet shall be reviewed as necessary.

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